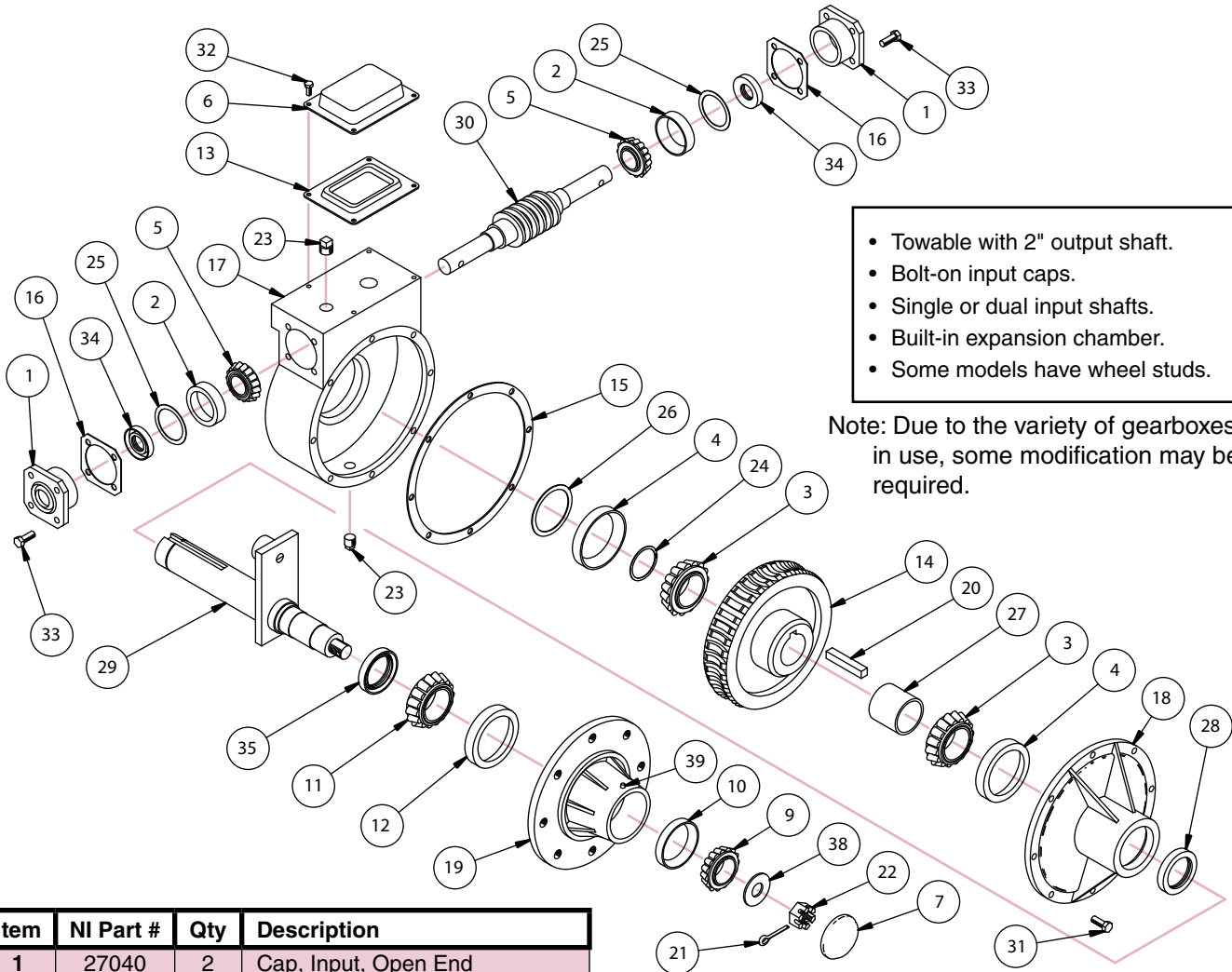


WHEEL GEARBOX PARTS

NI Replacement Gearbox Parts for: **80-90 Towable**



- Towable with 2" output shaft.
- Bolt-on input caps.
- Single or dual input shafts.
- Built-in expansion chamber.
- Some models have wheel studs.

Note: Due to the variety of gearboxes in use, some modification may be required.

| Item | NI Part # | Qty | Description                  |
|------|-----------|-----|------------------------------|
| 1    | 27040     | 2   | Cap, Input, Open End         |
| 2    | 44009     | 2   | Cup, Bearing, Input          |
| 3    | 37011     | 2   | Cone, Bearing, Output        |
| 4    | 44014     | 2   | Cup, Bearing, Output         |
| 5    | 37002     | 2   | Cone, Bearing, Input         |
| 6    | 32001     | 1   | Chamber, Expansion, Flat Top |
| 7    | 27006     | 1   | Cap, Output, Spindle, Dust   |
| -    | 27026     | 1   | Plastic Lube Cap (not shown) |
| 9    | 37007     | 1   | Cone, Bearing, Outer Hub     |
| 10   | 44026     | 1   | Cup, Bearing, Outer Hub      |
| 11   | 37005     | 1   | Cone, Bearing, Inner Hub     |
| 12   | 44018     | 1   | Cup, Bearing, Inner Hub      |
| 13   | 46008     | 1   | Diaphragm, Expansion Chamber |
| 14   | 60019     | 1   | Gear, Worm, Heavy-Duty       |
| 15   | 57037     | 1   | Gasket, Hub                  |
| 16   | 570112    | 2   | Gasket, End Cap              |
| 17   | 67006     | 1   | Housing, Flat Top            |
| 18   | 68002     | 1   | Hub                          |
| 19   | 68003     | 1   | Hub, Towable, Wheel          |
| 20   | 72001     | 1   | Key                          |
| 21   | 72002     | 1   | Key, Cotter, 5/32" x 1-1/4"  |

| Item | NI Part # | Qty | Description   |
|------|-----------|-----|---|
| 22   | 82001     | 1   | Nut, Castelated, 7/8" - 14                                |
| 23   | 89006     | 2   | Plug, 1/2" - 14 NPT                                       |
| 24   | 89805     | 1   | Snap Ring, Output   |
| 25   | 90802     | 2   | Shim, Input   |
| 26   | 90801     | 1   | Shim, Output  |
| 27   | 91801     | 1   | Spacer, Output  |
| 28   | 91155     | 1   | Seal, Output  |
| 29   | 90232     | 1   | Shaft, Towable Output                                     |
| 30   | 90208     | 1   | Shaft, Worm, Input  |
| 31   | 91002     | 8   | Screw, Cap, 3/8" - 16 x 1" w/ flare                       |
| 32   | 91005     | 4   | Screw, Cap, 1/4" - 20 x 5/8"                              |
| 33   | 91002     | 8   | Screw, Cap, 3/8" - 16 x 1"                                |
| 34   | 91153     | 2   | Seal, Input   |
| 35   | 91151     | 1   | Seal, Hub   |
| 36   | 45012     | 1   | "No Lube" Tag (not shown)                                 |
| 37   | 53004     | 1   | Hydraulic Relief Fitting, Press-In, 3/8" dia. (not shown) |
| 38   | 97202     | 1   | Washer, Flat, 7/8"  |
| 39   | 98402     | 1   | Zerk, 1/4-28  |