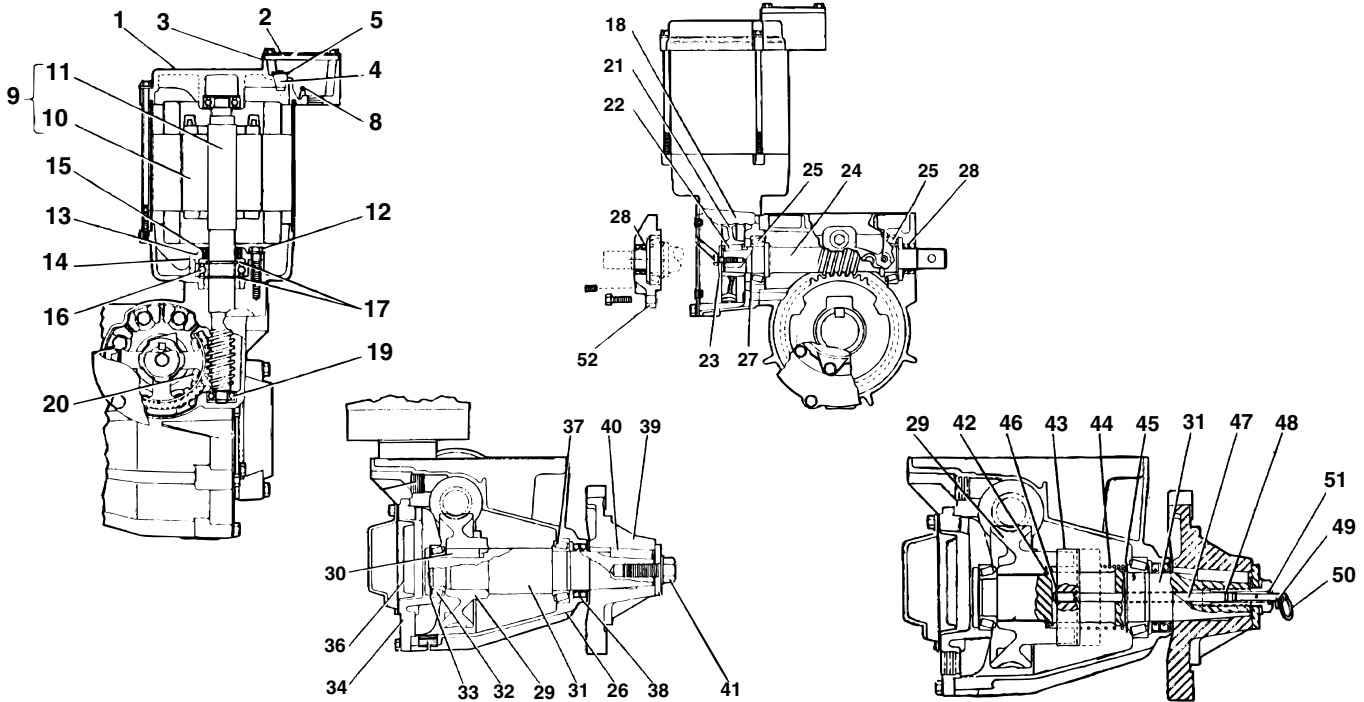


CENTER DRIVE PARTS

**NI Replacement Parts for:**

**US 622 Gearmotor, Towable & Non-Towable**



Item	NI Part #	Qty	Description
1	228XX	1	Bracket, Short End
2	228XX	1	Bracket, Cover
3	570XX	1	Gasket
4	635XX	1	Grommet
5	880XX	1	Plate, Clamping
6	972XX	1	Washer, Spring
7	17026	1	Bearing, Ball
8	790XX	1	Stator, Wound Assembly
9	790XX	1	Rotor, Assembly (includes 10 & 11)
10	790XX	1	Rotor Core
11	902XX	1	Shaft, Worm, Primary
12	11001	1	Adapter Bracket
13	17031	1	Bearing Cap
14	570XX	1	Gasket
15	91176	2	Seal, Oil
16	17024	1	Bearing, Ball
17	89803	1	Ring, Snap
18	670XX	1	Case, Gear
19	17011	1	Bearing, Ball
20	880XX	1	Plate, Filler
21	60006	1	Gear, Worm, Primary: 47:1
	60007	1	Gear, Worm, Primary: 58:1
22	720XX	1	Key, Square
23	88008	1	Plate, Clamping
24	90220	1	Shaft, Worm, Final: Slave
	90228	1	Shaft, Worm, Final: Motorized
25	37009	2	Cone, Bearing, Roller
	44005	2	Cup, Bearing, Roller
26	670XX	1	Housing, Gear Case

Item	NI Part#	Qty	Description
27	908XX	1	Shim
28	91138	2	Seal, Oil
29	60008	1	Gear, Worm, Final: Non-Towable
	60003	1	Gear, Worm, Final: Towable
30	720XX	2	Key, Square, Last Disconnect
31	90212	1	Shaft, Output: Non-Towable
	90225	1	Shaft, Output: Towable
32	37009	1	Cone, Bearing, Roller
	44006	1	Cup, Bearing, Roller
33	908XX		Shim
34	67002	1	Housing, Bearing
35	46003	1	Diaphragm, Expansion Chamber
36	430XX	1	Cover, Special
37	37004	1	Cone, Roller Bearing
	44007	1	Cup, Roller Bearing
38	91137	2	Seal, Oil
39	68004	1	Hub, Wheel
40	720XX	1	Key, Square
41	880XX	1	Plate, Clamping
42	908XX	1	Shim
43	46502	1	Disconnect
44	926XX	1	Spring
45	926XX	1	Spring, Retainer
46	898XX	1	Ring, Snap
47	90207	1	Shaft, Disconnect
48	898XX	2	O-Ring
49	850XX	1	Pin, Special
50	898XX	1	Ring, Special
51	91104	1	Seal, Oil
52	270XX	1	Cap, Bearing (GWC)

